



WHITE PRECATALYSED BASECOAT
SERIES 472-100
PIGMENTED

DESCRIPTION:

Series 472 is a basecoat with precatylyzed nitrocellulose base. It is used as a primer in the wood industry, and particularly for the finishing of MDF.

PRODUCT DATA:

PRODUCT CODE: 472-100
VISCOSITY (25°C): 25 ± 2 sec (FC#4)
SOLID % by Vol: 20.8 ± 2%
SOLID % by WT: 38.2 ± 2%
VOC: 665 g/L
DENSITY: 1.0745
SHELF LIFE: 12 months

MIXING RATIO:

THINNER: 2400-017 (0-10%)

DRYING TIMES:

THICKNESS APPLIED: 3 mils
DUST FREE: 5-8 minutes
READY TO HANDLE: 8-10 minutes
READY TO SAND: 20-25 minutes

Note: Drying times may vary depending on thickness applied, temperature and/or humidity.

Warning: It is not recommended to use a product whose pot life has expired. A product catalyzed in a metal container can cause discoloration. Total film thickness of the finish should not exceed 5 mils dry film.

APPLICATION:

Surfaces should be clean, dry and free of all traces of grease or oil. Mix well before using. Apply a good wet coat

CONVENTIONAL EQUIPMENT:

VISCOSITY (25°C): 25 sec (FC#4)
TANK PRESSURE: 15-18 PSI
AIR PRESSURE: 40 PSI

AIR ASSIST EQUIPMENT:

VISCOSITY (25°C): 16-20 sec (FC#4)
AIR PRESSURE: 20 PSI (20:1 ratio)
POMP PRESSURE: 50 PSI
TIP: 09
NUMBER OF COATS: 1-2

STORAGE:

Store in a dry and cool area. Close the container properly after use.

The customer is responsible for following the recommended application procedures. Failure to adhere to these specifications may result in poor appearance or failure of film. This product is for professional use only. Consult your local representative before applying with other manufacturer products. The customer should test the complete system for adhesion, compatibility and performance prior to full scale application. Please refer to the Safety Data Sheet (SDS) for safety information and precautions prior to using this product. We ONLY guarantee our product to conform to our quality. Our responsibility as manufacturer is limited to the cost of the product. Please feel free to contact us at (819) 367-2201 for any further inquiries regarding this product. All information on this product data sheet is subject to change without notice.