



## SPRAY STAIN

**CODE:**       **SERIES S500**  
**COLOR:**

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### DESCRIPTION:

This is a solvent based spray which requires no wiping. It is used on almost all species of wood in the manufacturing of furniture, kitchen cabinets and interior woodwork. It is available in different evaporation rates. Ask your representative for specific recommendation.

#### *Properties:*

- Very easy to apply
- Dries fast in ambient temperatures.
- Good resistance to light.
- Very good wood penetration.

### TECHNICAL INFORMATION:

**Non-modified material:**       Viscosity (@ 25°C): 11 ± 1 second FC#4

Solids:   0-10 ± 1% (W/W)

The percentage of solids will vary with the concentration of colorant.

**Thinner:**                   **Slow: 400-018 (if necessary)**  
                                  **Fast: 400-020 (if necessary)**

## APPLICATION:

### *Surfaces to be covered (substrate):*

- Surfaces should be clean, dry and free of all traces of grease or oil.
- Mix well before using.
- Only one coat is recommended.

### *Preparation of material & equipment:*

For conventional equipment: Approx. pressure at the gun should be 35 lbs/sq. in. and 15 lbs/sq. in. at the pot.

For dipping equipment: Ready to use.

## COMPLEMENTARY INFORMATION:

### *Drying:*

- Ready to recoat: 2 to 10 minutes.

N.B<sup>1</sup>.: Drying times may vary depending on the thickness of the coat, temperature, humidity, ventilation and S500-XXX used.

N.B<sup>2</sup>.: Everything was verified at a laboratory temperature of 65-70°F.

### *Storage:*

- Store in a dry and temperate area.
- Close the container properly after use.
- Shelf life of the product: **12 months**  
(Preferably at a cool temperature)

**Note:** Since needs and conditions are not the same for everyone, please consult with your local representative.

Since conditions and usages of our product are not within our control, we **ONLY** guarantee our product to conform to our quality standard. Our responsibility as manufacturer is limited to the cost of the product.

(This information is subject to change without notice)

October 22, 2013